

REAR BUMPER KIT FOR POLARIS RZR XP

ZP-YJ-030506-017



BEFORE YOU BEGIN

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference.

IMPORTANT

This REAR BUMPER KIT is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris.

This Rear Bumper Kit is not compatible with the following:

- RZR XP® 1000 HIGH LIFTER
- RZR XP® 4 1000 HIGH LIFTER
- RZR XP® 1000 TRAILS AND ROCKS
- Any RZR XP® vehicle with the High Clearance Radius Rod Kit (PN 2879523)

INSTALLATION INSTRUCTIONS

1. Shift vehicle transmission into "PARK". Turn key to "OFF" position and remove from vehicle.

PART 1. COMBINE THE BUMPER

1-1. Connect part 1 and part 2 through part 3 with four M8*50 inner hexagon screws and four M8 locknut to assemble part A.



1-2. Assemble part 6 and 7 on part A with two M8*40 inner hexagon screws and two M8 locknut to form part B.



1-3. Assemble Part 4 and Part 5 on Part B with two M8*50 inner hexagon screws and two M8 locknut to form the rear bar body, as shown in the figure below:

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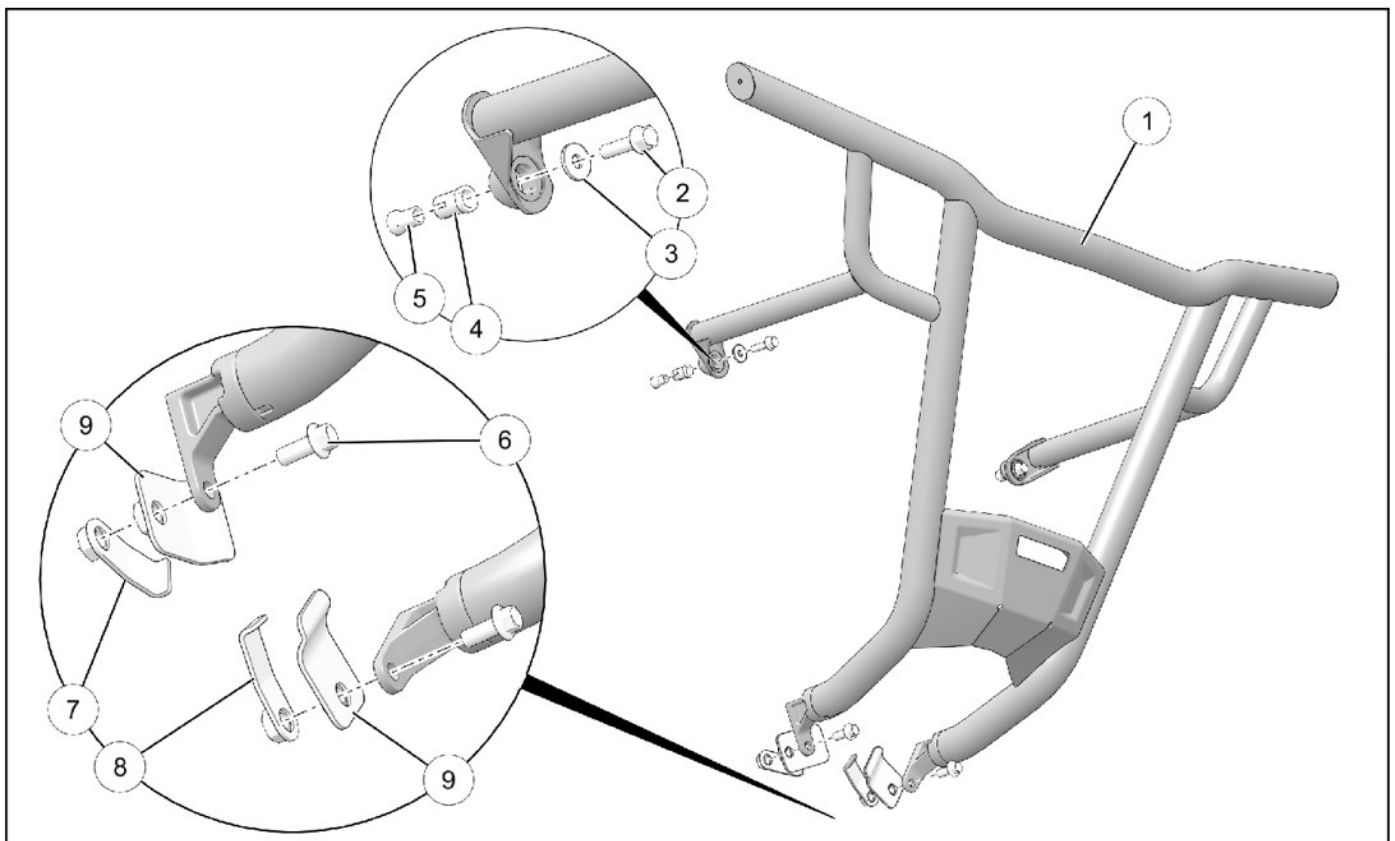
M6*16 inner hexagon screws and four M6 locknut, as shown in the figure below:



1-4. Fix part 8 on the rear bar body with four

PART 2. MOUNT THE BUMPER

KIT CONTENTS



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REF	QTY	PART DESCRIPTION	PART NUMBER
1	1	Bumper	-
2	2	Screw, Hex Flange - M8 X 1.25 X 30	7520234
3	2	Washer - 0.327 X 0.875 X 0.090	7556341
4	2	Expansion Tube, Anchor	5337853
5	2	Wedge, Anchor	5632958
6	2	Screw, Hex Flange - M10 X 1.5 X 25	7518908
7	1	Backer Plate, LH (RZR XP® TURBO S)	5265912-458
8	1	Backer Plate, RH (RZR XP® TURBO S)	5266278-458
9	2	Backer Plate (RZR XP® 1000, XP® 4 1000, XP® TURBO, XP® 4 TURBO) (Kit 2884020 only)	5260199-458
	1	Instructions	9928681

TOOLS REQUIRED

- Safety Glasses
- Socket Set, Metric

- Torque Wrench

2-1. Install upper bumper mounting fasteners.

a. Two expansion anchor assemblies 2 3 4 5 are pre-installed to bumper 1. Verify anchor assembly is fully nested in welded socket A:

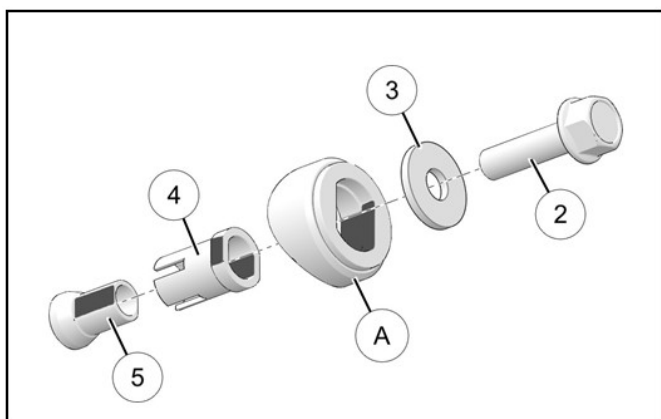
- EXTERIOR flat faces of wedge 5 are aligned with INTERIOR flat faces of tube 4
- EXTERIOR flat faces of tube 4 are aligned with INTERIOR flat faces of welded socket A

IMPORTANT

Failure to ensure flat alignment may result in incomplete fastener engagement.

NOTE

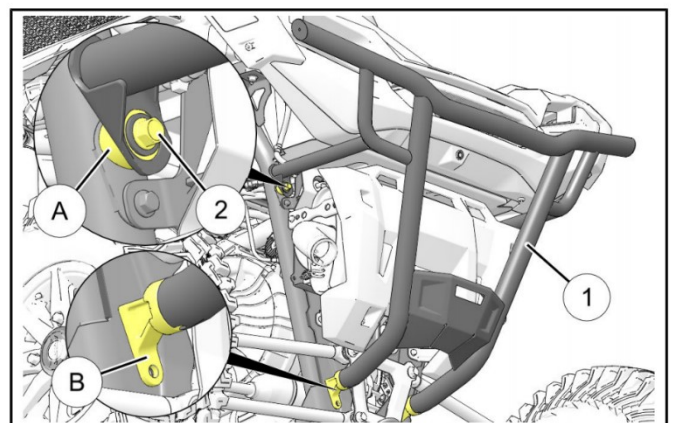
Bumper mount tubing hidden for clarity.



b. Lift bumper 1 into position, inserting tube 4 and wedge 5 into LH and RH chassis mounting holes until socket A is flush with chassis tubing.

NOTE

LH shown; RH opposite.



c. While ensuring bumper 1 is firmly seated against chassis frame at all four mounting locations (two each upper A and lower B), tighten two screws 2. Torque to specification.

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IMPORTANT

Bumper must be firmly seated against chassis at all four locations before tightening screws. Anchor assemblies are not intended to draw bumper and chassis together, and after anchor begins expanding repositioning may become difficult.

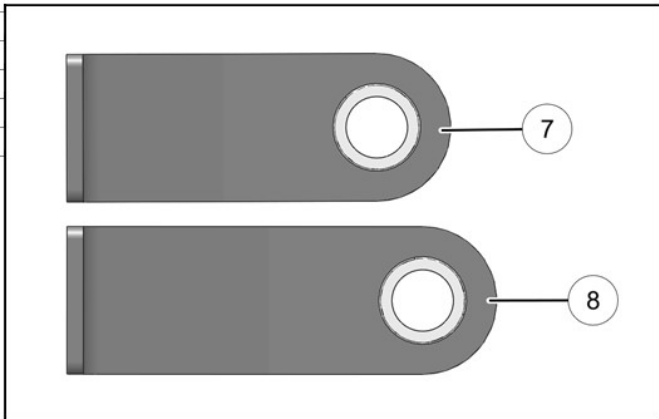
TORQUE

16 ft. lbs. (22 Nm) \pm 10%

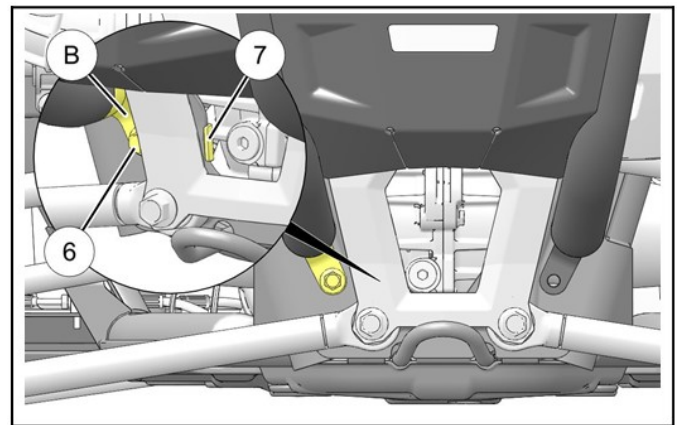
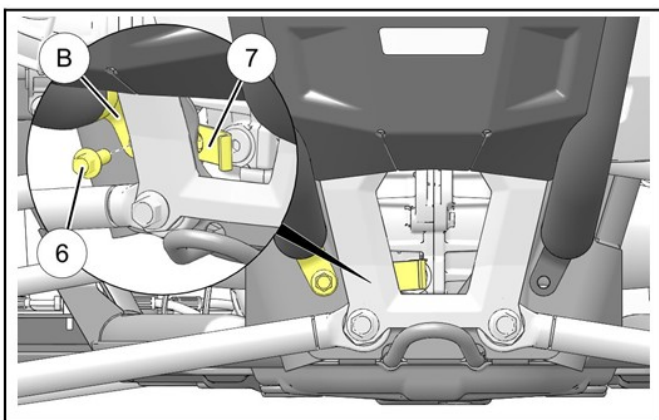
2-2. Install lower bumper mounting fasteners.

RZR XP® TURBO S

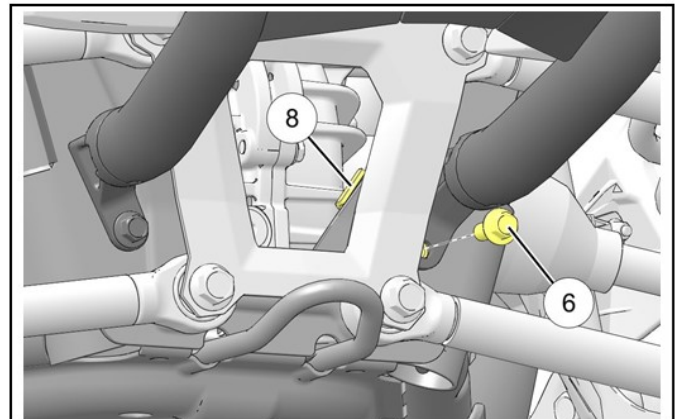
a. Identify LH backer plate 7 and RH backer plate 8; LH plate is shorter than RH plate.



b. Insert LH backer plate 7 through opening in chassis structure, then loosely install bumper mounting bracket B to chassis using screw 6. Ensure flange on backer plate hooks edge of chassis structure as shown.



c. Repeat installation on RH side using RH backer plate 8 and screw 6.



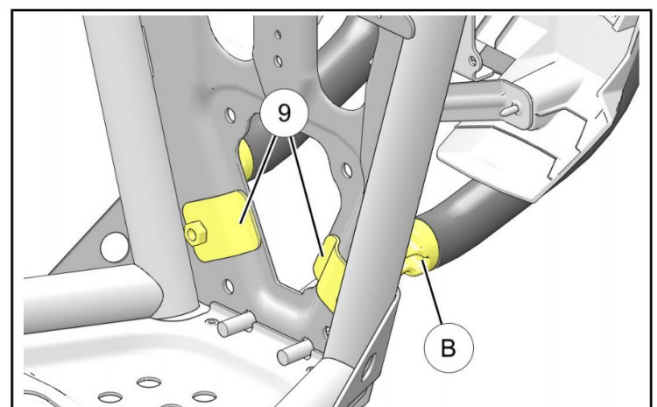
d. Torque two screws 6 to specification.

TORQUE

40 ft. lbs. (54 Nm) \pm 10%

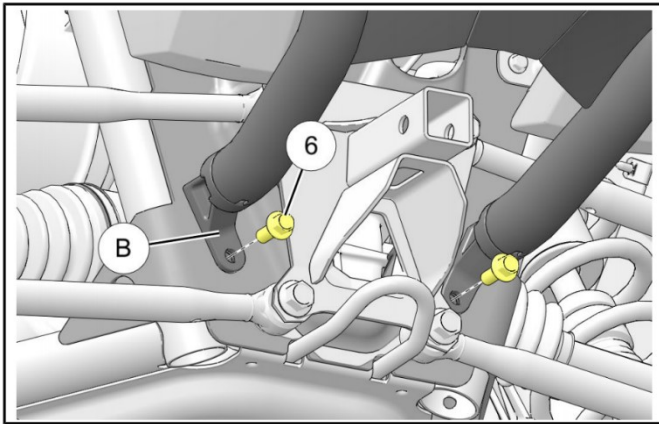
RZR XP® 1000, XP® 4 1000, XP® TURBO, or XP® 4 TURBO

a. Nest backer plate 9 against forward side of chassis structure, then loosely install bumper mounting bracket B to chassis using screw 6. Repeat for RH side.



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b. Torque two screws 6 to specification.

TORQUE

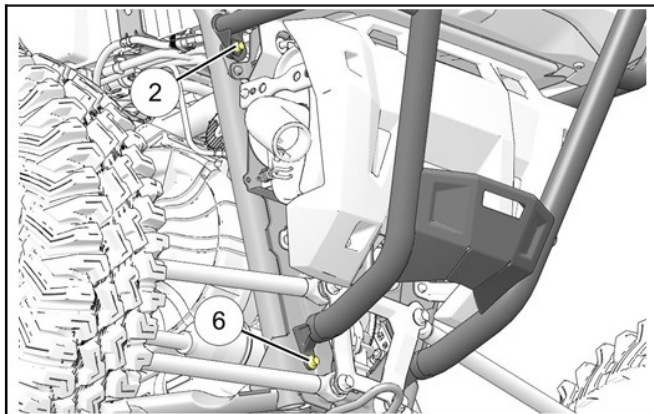
40 ft. lbs. (54 Nm) \pm 10%

2-3.OPTIONAL: To remove bumper perform the following steps.

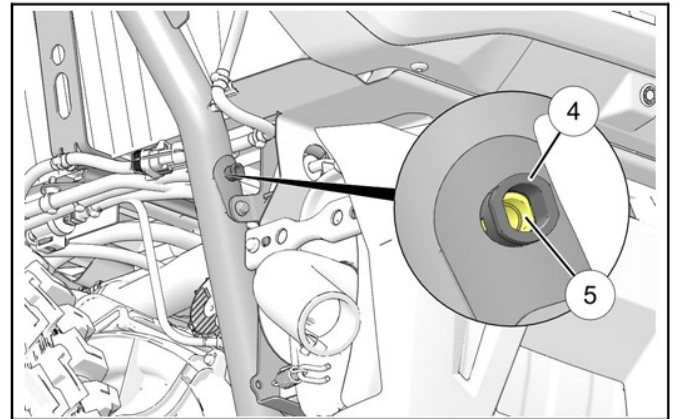
a. Remove screws 2 and 6 from each side of bumper, then remove bumper.

NOTE

Bumper may need to be wobbled back and forth to allow welded sockets A to pass over anchor expansion tubes 4. See Step 2-1a for detail.



b. Using pin punch, drive wedge 5 forward through tube 4 into chassis tubing at both upper mounting locations.



c. Using arc-joint pliers, grasp tube 4 and remove from chassis frame at both upper mounting locations. During removal tabs C will straighten. Discard old hardware.

