

LinQ Base Installation Kit for Sea-Doo Spark



ZP-YJ-030603-114

BEFORE YOU BEGIN

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference.

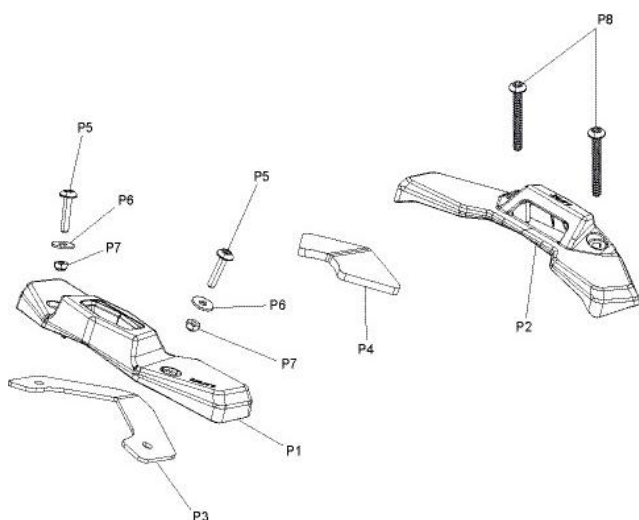
IMPORTANT

The LinQ Base are exclusively designed for your boat. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

INSTALLATION INSTRUCTIONS

| Required Tool | |
|---------------|---------------------------|
| T1 | Drill bit 5 mm (3/16 in) |
| T2 | Drill bit 6.5 mm (1/4 in) |

PARTS TO BE INSTALLED



CAUTION: You cannot use the LinQ anchors as towing points, they were not designed for that purpose.

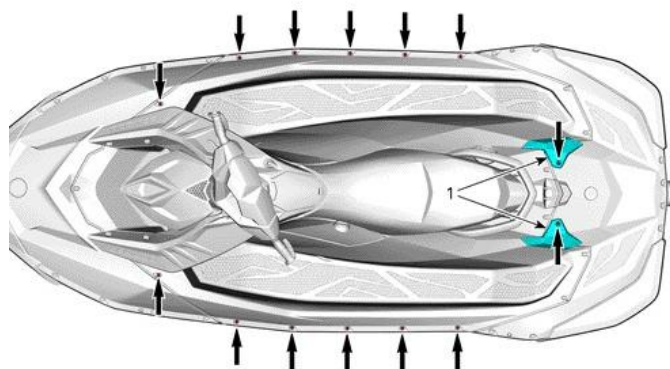
Vehicle Preparation

1. Remove the footrest kit if installed on the vehicle (stock on Trixx version and available in parts accessory).

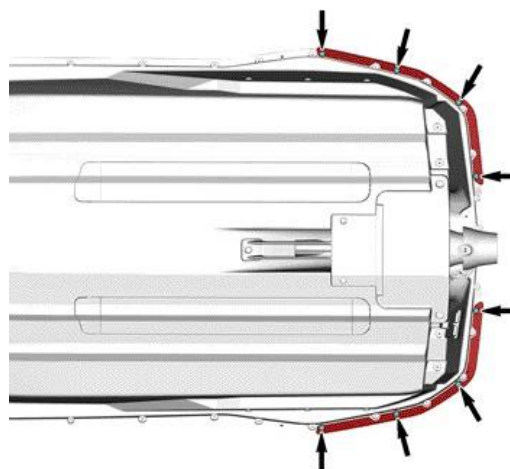
Part Installation

1. Remove and keep specified screws and nuts on the central body (withdraw

the rear panel trims if installed on your vehicle).



1. Rear panel trims
2. Remove the rear bumpers (left and right). Keep the specified screws.



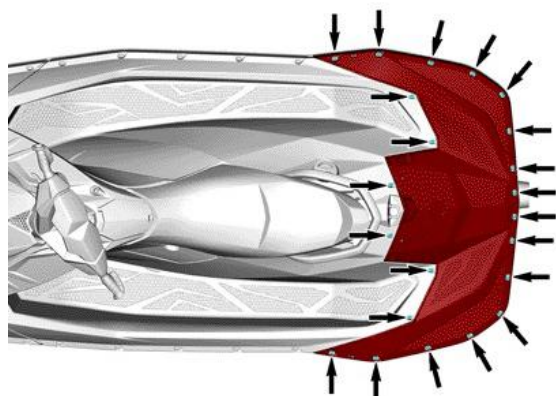
BOTTOM VIEW

3. Remove and keep the specified screws.

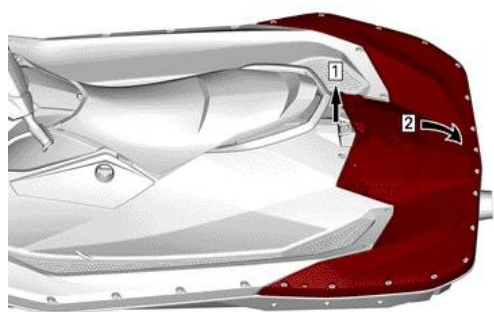
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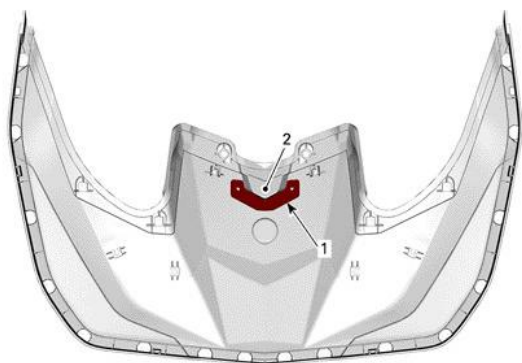
4. Remove the rear deck by slightly lifting the central body.



Step 1: Slightly lift the central body panel

Step 2: Pull out the deck

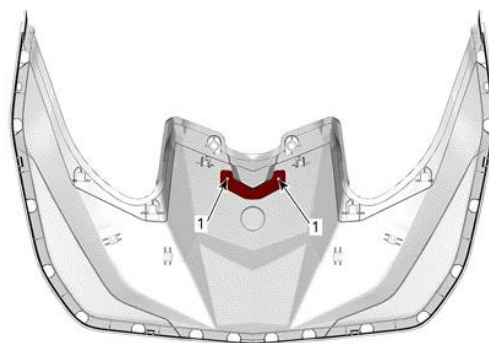
5. Position the reinforcement plate [P3] inside the deck as shown. Use the V-shape as reference.



1. Reinforcement plate [P3]

2. V-shape

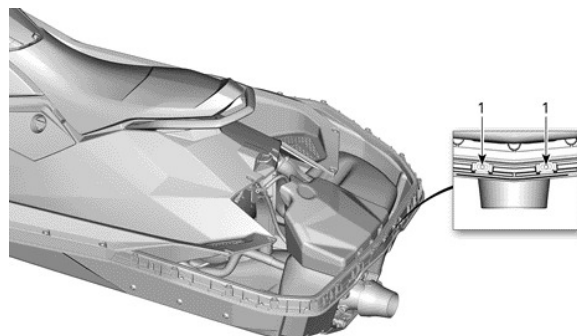
6. Mark the two (2) holes on the deck.



1. Mark location

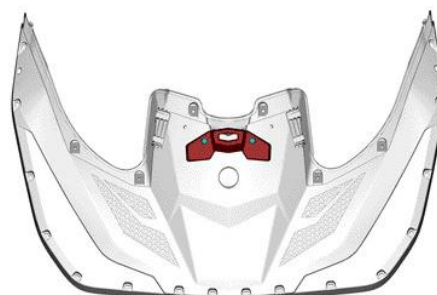
7. Drill two (2) 6.5 mm (1/4 in) holes at the marked locations on the deck with [T2].

8. Drill two (2) 5 mm (3/16 in) holes in the hull as shown, with [T1]. (It's just a skin that needs to be drilled at the bottom of the existing holes.)



1. Holes locations

9. Install the upper LinQ anchor [P1] with the reinforcement plate [P3] using two (2) screws [P5], two (2) washers [P6] and two (2) nuts [P7].

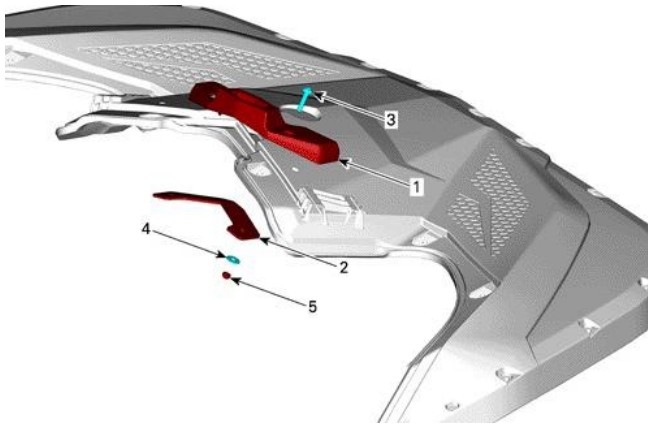


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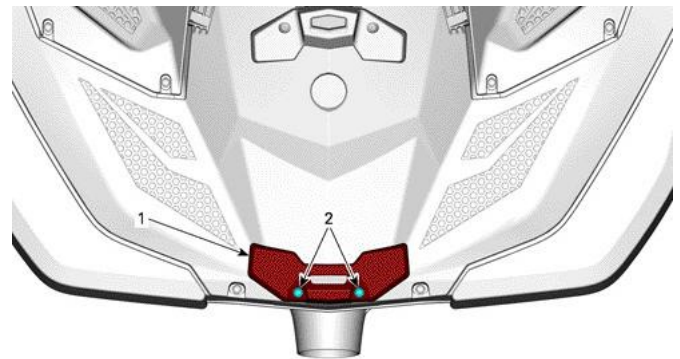


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TOP VIEW



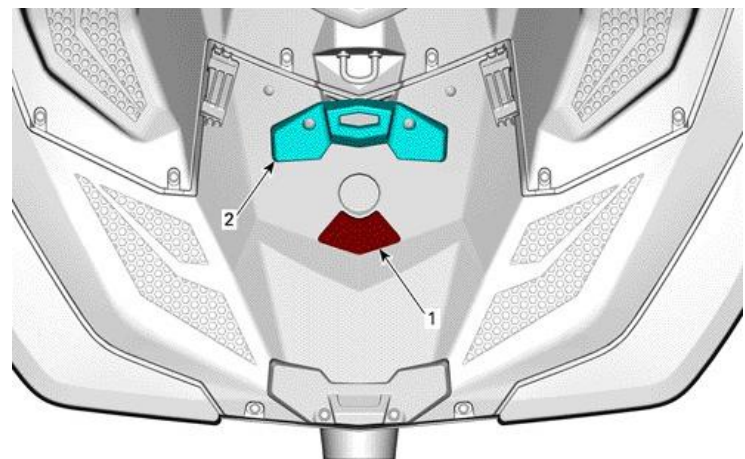
1. Upper LinQ anchor [P1]
2. Reinforcement plate [P3]
3. M6X30 Torx screw [P5]
4. M6 Flat washer [P6]
5. M6 Elastic stop nut [P7]



1. Rear LinQ anchor [P2]
2. M6.81X60 Torx screws [P8]

| Tightening torque | |
|--------------------------|------------------------------|
| M6.81X60 Torx screw [P8] | 5.5 ± .5 N•m (49 ± 4 lbf•in) |

12. Install the central mat [P4] as shown below.

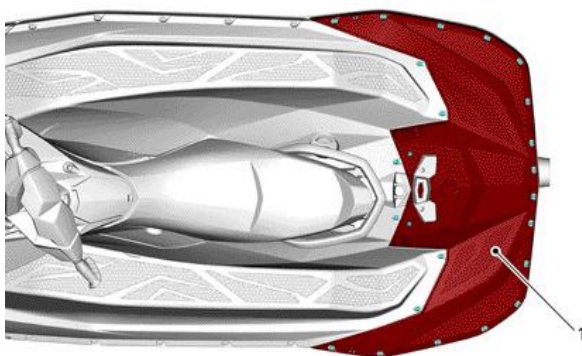


1. Central mat [P4]
2. Upper LinQ anchor [P1]

13. Reinstall the footrest kit if previously removed. Make sure to install it so the gaps between the footrest and the front accessory support is similar and aesthetic.

| Tightening torque | |
|-----------------------|-----------------------------|
| M6X30 Torx screw [P5] | 7.5 ± 1 N•m (66 ± 9 lbf•in) |

10. Reinstall the deck with the previously removed screws.



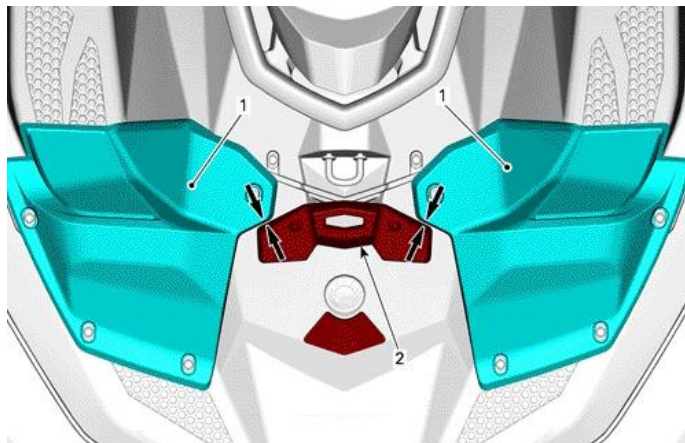
1. Deck

11. Install the rear LinQ anchor [P2] using two (2) M6.81X60 Torx screws [P8].

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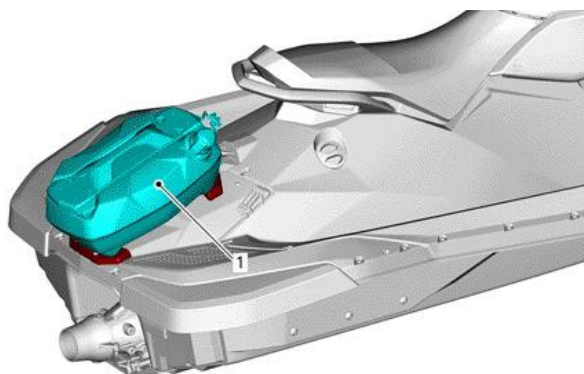
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1. Footrest kit

2. Upper LinQ anchor [P1]

14. By installing an accessory like LinQ cooler or LinQ fuel caddy, you can verify that the cargo bases are correctly installed.



1. LinQ fuel caddy